

**Pitana**  
METAL SINCE  
1 9 3 4

Sabre Saw Blades  
Hand & Power Hacksaw Blades



## Hacksaw blades? PILANA Metal!

- 90 years of tradition in tool manufacturing
- Best European quality of production
- Export to over 60 countries worldwide
- Produced in the Czech Republic
- More than 50 workers
- More than 7.000m<sup>2</sup> of production area
- High quality European steel
- Flexible production with low MOQ

See also our catalogue  
of Bi-Metal bandsaw blades



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# Sabre Saw Blades for Wooden Pallets Recycling

## Application and advantages

The best tool for recycling of wooden pallets, nail-embedded wood and wood with other metal residues. Made of HSS Bi-Metal for exceptional cutting performance, wear resistance and the longest lifespan.

Universal shank 12,7 mm (1/2") is compatible with power tools of all common brands.

The round shape of the nose tip avoids jamming of the blade in the cut material.

## Mechanical properties and design

<b>Type of blades:</b>	RECYCLING sabre saw blades - form S2
<b>Size of the blades:</b>	19 x 0,9 or 19 x 1,3 mm
<b>Steel grade:</b>	Matrix II 8% cobalt HSS BiMetal steel
<b>Teeth hardness:</b>	64-67 HRC
<b>Body hardness:</b>	50 +/- 2 HRC
<b>Painting:</b>	white (RAL 9016)
<b>Printing:</b>	blue

We offer two thicknesses according to your needs. The blades are also available without painting and printing.



## Product codes and packaging information

As standard, the blades are packaged in transparent plastic tubes of five pieces (ready for shop display). For all packing options see page 7.

Length	Thickness	10/14 TPI	10/10 TPI	8/12 TPI
200	0,9 mm	S2-200AA-V1-PT	S2-200AA-H1-PT	
225	0,9 mm	S2-225AA-V1-PT	S2-225AA-H1-PT	
250	0,9 mm	S2-250AA-V1-PT	S2-250AA-H1-PT	
225	1,3 mm			S2-225BA-V3-PT
250	1,3 mm			S2-250BA-V3-PT

# Sabre Saw Blades for Metal - Thickness 0,90 mm

## Application and advantages

HSS Bi-Metal sabre blades with exceptional cutting performance and wear resistance, also suitable for stainless steels. The 8% cobalt HSS on the tips of the teeth ensures excellent durability. Universal shank 12,7 mm (1/2") is compatible with power tools of all common brands.

### Which TPI is suitable for your needs?

- 10/14 TPI - cutting of pipes, profiles, bars and sheet metals 5-9 mm thick
- 14 TPI - cutting of pipes, profiles, bars and sheet metals 3-8 mm thick
- 18 TPI - cutting of pipes, profiles and sheet metals 1,5-5 mm thick
- 24 TPI - cutting of thin wall pipes and sheet metals 0,7-3 mm thick
- 32 TPI - cutting of thin wall pipes and sheet metals < 1,5 mm

## Mechanical properties and design

<b>Type of blades:</b>	UNIVERSAL sabre saw blades - form S1
<b>Size of the blades:</b>	19 x 0,9 mm
<b>Steel grade:</b>	Matrix II 8% cobalt HSS Bi-Metal steel
<b>Teeth hardness:</b>	64-67 HRC
<b>Body hardness:</b>	50 +/- 2 HRC
<b>Painting:</b>	white (RAL 9016)
<b>Printing:</b>	blue



## Product codes and packaging information:

As standard, the blades are packaged in transparent plastic tubes of five pieces (ready for shop display). For all packing options see page 7.

Length	10/14 TPI	14 TPI	18 TPI	24 TPI	32 TPI
150	S1-150AA-V1-PT	S1-150AA-14-PT	S1-150AA-18-PT	S1-150AA-24-PT	S1-150AA-32-PT
200	S1-200AA-V1-PT	S1-200AA-14-PT	S1-200AA-18-PT	S1-200AA-24-PT	S1-200AA-32-PT
225	S1-225AA-V1-PT	S1-225AA-14-PT	S1-225AA-18-PT	S1-225AA-24-PT	S1-225AA-32-PT
250	S1-250AA-V1-PT	S1-250AA-14-PT	S1-250AA-18-PT	S1-250AA-24-PT	
300			S1-300AA-18-PT	S1-300AA-24-PT	

# Sabre Saw Blades for Metal - Thickness 1,30 mm

## Application and advantages

HSS Bi-Metal sabre blades with exceptional cutting performance and wear resistance, also suitable for stainless steels. Due to the body thickness of 1,3 mm, the blades are designed for heavy usage.

### Which TPI is suitable for your needs?

- 5/7 TPI - cutting of pipes, profiles, bars and sheet metals >10 mm thick
- 8/11 TPI - cutting of pipes, profiles, bars and sheet metals 6-10 mm thick
- 10/14 TPI - cutting of pipes, profiles, bars and sheet metals 5-9 mm thick
- 14 TPI - cutting of pipes, profiles, bars and sheet metals 4-7 mm thick
- 18 TPI - cutting of pipes, profiles and sheet metals 2-5 mm thick

## Mechanical properties and design

<b>Type of blades:</b>	HEAVY sabre saw blades - form S1
<b>Size of the blades:</b>	19 x 1,3 mm
<b>Steel grade:</b>	Matrix II 8% cobalt HSS Bi-Metal steel
<b>Teeth hardness:</b>	64-67 HRC
<b>Body hardness:</b>	50 +/- 2 HRC
<b>Painting:</b>	white (RAL 9016)
<b>Printing:</b>	blue



## Product codes and packaging information:

As standard, the blades are packaged in transparent plastic tubes of five pieces (ready for shop display). For all packing options see page 7.

Length	5/7 TPI	8/11 TPI	10/14 TPI	14 TPI	18 TPI
150	S1-150BA-V4-PT	S1-150BA-V5-PT	S1-150BA-V1-PT	S1-150BA-14-PT	S1-150BA-18-PT
200	S1-200BA-V4-PT	S1-200BA-V5-PT	S1-200BA-V1-PT	S1-200BA-14-PT	S1-200BA-18-PT
225	S1-225BA-V4-PT	S1-225BA-V5-PT	S1-225BA-V1-PT	S1-225BA-14-PT	S1-225BA-18-PT
250	S1-250BA-V4-PT	S1-250BA-V5-PT	S1-250BA-V1-PT	S1-250BA-14-PT	S1-250BA-18-PT
300	S1-300BA-V4-PT	S1-300BA-V5-PT	S1-300BA-V1-PT	S1-300BA-14-PT	S1-300BA-18-PT



# Sabre Saw Blades for Wood

## Application and advantages

Bi-Metal sabre saw blades with exceptional performance for cutting wood, can also be used for metal and plastic.

Universal shank 12,7mm (1/2") is compatible with power tools of all common brands.

6 TPI - bigger teeth for fast and effective cutting of wood.

## Mechanical properties and design

<b>Type of blades:</b>	WOOD sabre saw blades - form S4
<b>Size of the blades:</b>	19 x 0,9 or 19 x 1,3 mm
<b>Steel grade:</b>	Matrix II 8% cobalt HSS Bi-Metal steel
<b>Teeth hardness:</b>	64-67 HRC
<b>Body hardness:</b>	50 +/- 2 HRC
<b>Painting:</b>	black
<b>Printing:</b>	orange



## Product codes and packaging information

As standard, the blades are packaged in transparent plastic tubes of five pieces (ready for shop display). For all packing options see page 7.

Length	Thickness 0,9mm	Thickness 1,3mm
150	S4-150AA-6-PT	S4-150BA-6-PT
225	S4-225AA-6-PT	S4-225BA-6-PT
250	S4-250AA-6-PT	S4-250BA-6-PT
300	S4-300AA-6-PT	S4-300BA-6-PT



# Sabre Saw Blades - Packing Options

**Box  
of 200/250 blades**



**Box  
of 50 blades**



**Transparent tube  
of 100 blades**



**Transparent tube  
of 5 blades**



# 8% Cobalt HSS Bi-Metal Hand Hacksaw Blades



## Application and advantages

Long-lasting blade designed for professional use by craftsmen. Made of Bi-Metal, with high cobalt content in the HSS part. Thanks to higher hardness its teeth can cut extra hard steels up to 1200 N/mm<sup>2</sup>.

## Mechanical properties and design

**Teeth hardness:** 64-67 HRC  
**Body hardness:** 50 +/-2 HRC  
**Teeth setting:** wavy  
**Sizes:** 300 x 13 x 0,63 mm (12 x ½ x 0,025")  
**Painting:** black (RAL 9005)  
**Printing:** white



## Product codes and packaging information

There are four standard packaging options, for photos see page 14.

TPI	plastic box of 100 pcs	plastic box of 50 pcs	plastic tube of 10 pcs	plastic tag of 2 pcs
14	BC-3013-14-P	BC-3013-14-PB	BC-3013-14-PT	BC-3013-14-PE
18	BC-3013-18-P	BC-3013-18-PB	BC-3013-18-PT	BC-3013-18-PE
24	BC-3013-24-P	BC-3013-24-PB	BC-3013-24-PT	BC-3013-24-PE
32	BC-3013-32-P	BC-3013-32-PB	BC-3013-32-PT	BC-3013-32-PE



# HSS Bi-Metal Hand Hacksaw Blades

## Application and advantages

The blades are made of Bi-Metal steel - the tips of the teeth contain high performance HSS. Multipurpose tool for effortless and smooth cutting of metal or other materials. Specially designed for cutting hard steel (up to 1100 N/mm<sup>2</sup>).

Suitable also for professional use by craftsmen.

Upon request, we can produce Bi-Metal hand hacksaw blades as double-sided (width 25mm, toothing with HSS tooth tips on both sides).

## Mechanical properties and design

- Steel grade:** DIN 1.3343 (M2)
- Teeth hardness:** 63-65 HRC
- Body hardness:** 50 +/-2 HRC
- Teeth setting:** wavy
- Sizes:** 300 x 13 x 0,63 mm (12 x ½ x 0,025")
- Painting:** white (RAL 9016)
- Printing:** blue



## Product codes and packaging information

There are four standard packaging options, for photos see page 14.

TPI	plastic box of 100 pcs	plastic box of 50 pcs	plastic tube of 10 pcs	plastic tag of 2 pcs
14	B-3013-14-P	B-3013-14-PB	B-3013-14-PT	B-3013-14-PE
18	B-3013-18-P	B-3013-18-PB	B-3013-18-PT	B-3013-18-PE
24	B-3013-24-P	B-3013-24-PB	B-3013-24-PT	B-3013-24-PE
32	B-3013-32-P	B-3013-32-PB	B-3013-32-PT	B-3013-32-PE

# HSS Bi-Metal Hand Hacksaw Blades - Special Teeth

## Application and advantages

VARIABLE TOOTHING of the blades significantly reduces vibrations during cutting. The distance between the variable teeth is not constant but groups of different pitches are repeated throughout the blade. The blades are designed also for professional use by craftsmen.

## Mechanical properties and design

Steel grade: DIN 1.3343 (M2)  
 Sizes: 300 x 13 x 0,63 mm (12 x ½ x 0,025")  
 Painting: white (RAL 9016)  
 Printing: black



## Application and advantages

PROGRESSIVE TOOTHING is especially designed for an easy start of the cut. It is perfect for cutting profiles with different wall thicknesses. The blades are suitable also for professional use by craftsmen.

## Mechanical properties and design

Steel grade: DIN 1.3343 (M2)  
 Sizes: 300 x 13 x 0,63 mm (12 x ½ x 0,025")  
 Painting: grey (RAL 7047)



## Product codes and packaging information

There are four standard packaging options, for photos see page 14.

TPI	plastic box of 100 pcs	plastic box of 50 pcs	plastic tube of 10 pcs	plastic tag of 2 pcs
Variable	B-3013-VA-P	B-3013-VA-PB	B-3013-VA-PT	B-3013-VA-PE
Progressive	B-3013-PR-P	B-3013-PR-PB	B-3013-PR-PT	B-3013-PR-PE

# HCS Painted Hand Hacksaw Blades

We produce HCS hand hacksaw blades from the best European steel. The high carbon content of the material allows us to harden the blades up to 63 HRC. HCS blades are designed for DIY use and they are suitable for cutting wide range of metal materials or even plastic.

## Application and advantages

Flexible blades made of high carbon steel for effortless and safe cutting. They are perfect for all kinds of DIY cutting tasks.

## Mechanical properties and design

**Teeth hardness:** 63-65 HRC  
**Teeth setting:** wavy  
**Sizes:** 300 x 13 x 0,65 mm (12 x ½ x 0,025")  
**Painting:** orange (RAL 2008)  
**Printing:** black



## Product codes and packaging information

There are four standard packaging options, for photos see page 14.

TPI	plastic box of 100 pcs	plastic box of 50 pcs	plastic tube of 10 pcs	plastic tag of 2 pcs
18	C-3013-18-P	C-3013-18-PB	C-3013-18-PT	C-3013-18-PE
24	C-3013-24-P	C-3013-24-PB	C-3013-24-PT	C-3013-24-PE
32	C-3013-32-P	C-3013-32-PB	C-3013-32-PT	C-3013-32-PE

# HCS Double-Sided Painted Hand Hacksaw Blades

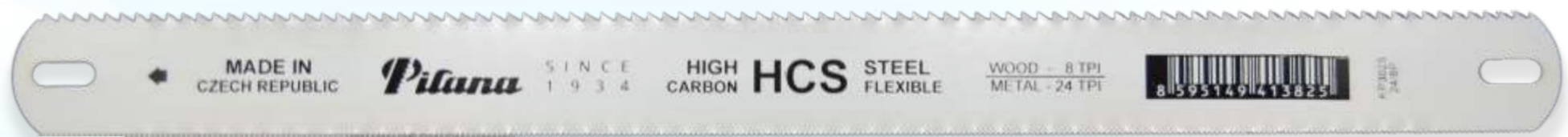
Painted HCS hand hacksaw blades are manufactured either with standard teeth (both sides of the blade have similar TPI) or combined teeth (each side of the blade is designed for different material).

## Application and advantages

Flexible blades made of high carbon steel for effortless and safe cutting. They are perfect for all kinds of DIY tasks. We offer various TPIs suitable for wide range of materials (steel, aluminium and other non-ferrous metals, plastic, wood).

## Mechanical properties and design

**Teeth hardness:** 63-65 HRC  
**Teeth setting:** wavy  
**Sizes:** 300 x 20 or 25 x 0,65 mm (12 x 3/4 or 1 x 0,025")  
**Painting:** 24 TPI – orange (RAL 2008); Combi TPI – grey (RAL 7047)  
**Printing:** black



## Product codes and packaging information

There are three standard packaging options, for photos see page 14.

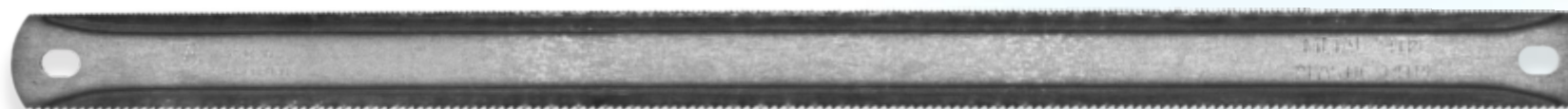
TPI	width	plastic box of 50 pcs	plastic tube of 10 pcs	plastic tag of 2 pcs
24	20 mm	RP-3020-24-PB	RP-3020-24-PT	RP-3020-24-PE
24	25 mm	RP-3025-24-PB	RP-3025-24-PT	RP-3025-24-PE
24/14	20 mm	KP-3020-24/14-PB	KP-3020-24/14-PT	KP-3020-24/14-PE
24/14	25 mm	KP-3025-24/14-PB	KP-3025-24/14-PT	KP-3025-24/14-PE
24/8	20 mm	KP-3020-24/8-PB	KP-3020-24/8-PT	KP-3020-24/8-PE
24/8	25 mm	KP-3025-24/8-PB	KP-3025-24/8-PT	KP-3025-24/8-PE

# HCS Hand Hacksaw Blades MYROS SPECIAL

These blades made from European high carbon steel are traditional product of PILANA Metal company. We have been producing them in their proven design for decades. While their price is very favourable, their utility value is fully comparable with painted HCS blades. The blades are induction hardened in oil, which also protects them from corrosion. The hardness of the teeth is 63-65 HRC.



Identification	Sizes	Order code	TPI	Packing: box	Packing weight
<b>222950, one-sided</b>	300 x 13 x 0,65 mm	R-3013-18-P	18 TPI	100 pcs	2000 g
<b>222950, one-sided</b>	300 x 13 x 0,65 mm	R-3013-24-P	24 TPI	100 pcs	2000 g
<b>222950, one-sided</b>	300 x 13 x 0,65 mm	R-3013-32-P	32 TPI	100 pcs	2000 g
<b>222951, double-sided</b>	300 x 20 x 0,65 mm	R-3020-18-P	18 TPI	100 pcs	3000 g
<b>222951, double-sided</b>	300 x 20 x 0,65 mm	R-3020-24-P	24 TPI	100 pcs	3000 g
<b>222951, double-sided</b>	300 x 20 x 0,65 mm	R-3020-32-P	32 TPI	100 pcs	3000 g
<b>222951, double-sided</b>	300 x 25 x 0,65 mm	R-3025-18-P	18 TPI	72 pcs	2660 g
<b>222951, double-sided</b>	300 x 25 x 0,65 mm	R-3025-24-P	24 TPI	72 pcs	2660 g



Usage	Sizes	Order code	TPI	Packing: box	Packing: weight
<b>metal/plastic</b>	300 x 20 x 0,65 mm	K-3020-24/14-P	24/14 TPI	100 pcs	3000 g
<b>metal/wood</b>	300 x 20 x 0,65 mm	K-3020-24/8-P	24/8 TPI	100 pcs	3000 g
<b>metal/plastic</b>	300 x 25 x 0,65 mm	K-3025-24/14-P	24/14 TPI	72 pcs	2660 g
<b>metal/wood</b>	300 x 25 x 0,65 mm	K-3025-24/8-P	24/8 TPI	72 pcs	2660 g



# Hand Hacksaw Blades - Packing Options

Box of 100 blades



Box of 50 blades



Transparent tube of 10 blades



Plastic tag of 2 blades



Plastic tag (double sided)



	weight (kg)	dimensions (mm)	overcarton	overcarton weight (kg)	overcarton dimensions (mm)
<b>box of 100 blades</b>	1,9	322 x 93 x 18	10 boxes	18,9	337 x 205 x 107
<b>box of 50 blades (13mm)</b>	0,95	320 x 47 x 17	20 boxes	19	337 x 205 x 107
<b>box of 50 blades (20mm)</b>	1,6	325 x 62 x 32	9 boxes	14,5	335 x 207 x 117
<b>box of 50 blades (25mm)</b>	1,85	325 x 62 x 32	9 boxes	16,7	335 x 207 x 117
<b>transparent tube of 10 blades (13mm)</b>	0,2	347 x 25 x 15	28 tubes	5,5	370 x 155 x 82
<b>transparent tube of 10 blades (20mm)</b>	0,3	347 x 25 x 15	28 tubes	8,7	370 x 155 x 82
<b>transparent tube of 10 blades (25mm)</b>	0,35	347 x 31 x 18	18 tubes	6,6	370 x 155 x 82
<b>plastic tag of 2 blades (13mm)</b>	0,04	345 x 50 x 3	50 tags	2,2	370 x 155 x 82
<b>plastic tag of 2 blades (20mm)</b>	0,07	345 x 52 x 4	50 tags	3,4	360 x 178 x 72
<b>plastic tag of 2 blades (25mm)</b>	0,08	345 x 65 x 4	50 tags	3,9	360 x 178 x 72

# Airsaw Blades



TPI	bulk packing	plastic tube of 10
<b>14</b>	A1-96AA-14-P	A1-96AA-14-PT
<b>18</b>	A1-96AA-18-P	A1-96AA-18-PT
<b>24</b>	A1-96AA-24-P	A1-96AA-24-PT
<b>32</b>	A1-96AA-32-P	A1-96AA-32-PT

## Application and advantages

The airsaw blades are specially designed for cutting thin sheet metal, they are also suitable for radius cutting.

The main area of application of the airsaw blades is the modification of car bodies and trailers.

We offer airsaw blades with three shank variants. Our shanks are compatible with pneumatic tools of all common brands.

The blades are made of hi-quality Bi-Metal steel.



TPI	bulk packing	plastic tube of 10
<b>14</b>	A2-97AA-14-P	A2-97AA-14-PT
<b>18</b>	A2-97AA-18-P	A2-97AA-18-PT
<b>24</b>	A2-97AA-24-P	A2-97AA-24-PT
<b>32</b>	A2-97AA-32-P	A2-97AA-32-PT



TPI	bulk packing	plastic tube of 10
<b>14</b>	A3-97AA-14-P	A3-97AA-14-PT
<b>18</b>	A3-97AA-18-P	A3-97AA-18-PT
<b>24</b>	A3-97AA-24-P	A3-97AA-24-PT
<b>32</b>	A3-97AA-32-P	A3-97AA-32-PT

# Mini Hacksaw & Handy Hacksaw



## Mini Hacksaw

Our Mini Hacksaw is designed for easier cutting in hard-to-reach places. The ergonomic grip assures comfortable and safe cutting. The blade is made of bi-metal steel in order to ensure its flexibility and solidity. The blade is fixed by a metal screw and pad.

- Grip length:** 200 mm
- Total length:** 320 mm
- Specification of blade:** 300 x 13 x 0,65 mm, 24 TPI, Bi-Metal
- Order code:** MP-01
- Weight:** 76 g
- Packing:** 10 pcs



## Handy Hacksaw

The Handy hacksaw is a tool suitable for smaller cutting operations. Its great advantage, when compared with a classic frame for metal cutting, is the possibility to hold the handy hacksaw in one hand and the cut material in the other (free) hand. The advantage over the minihacksaw is that the handy hacksaw is intended not only for cutting small parts. The hacksaw blade is not limited by the upper part of the handle and thanks to this, cutting components with a diameter up to ca 120 mm is possible. Combined toothing enables cutting of a broad range of material, from wood to plastic and steel. The inserted hacksaw blades differ from common ones by having a third clamping hole and are available as a separate item.

- Grip length:** 110 mm
- Total length:** 315 mm
- Specification of the blade:** 300 x 25 x 0,75 mm; 24/14 TPI (kombi)
- Order code:** HH-01
- Weight:** 87 g
- Packing:** 10 pcs

# Handy Hacksaw - Packing Options



## Handy Hacksaw With a Spare Blade

Practical packaging including a second blade for replacement.

**Order code:** HH-02  
**Weight:** 125 g  
**Packing:** 10 pcs



## Handy Hacksaw Simply Wrapped

Handy Hacksaw packed in a shrink foil, no paper tag.

**Order code:** HH-03  
**Weight:** 66 g  
**Packing:** 30 pcs



## Spare Blades for the Handy Hacksaw

The spare blades are produced with two variants of toothing:

- 24/14 TPI (combi)
- 24 TPI on both sides

Two options of packing are available:

- 2 spare blades on a plastic tag
- 50 spare blades in a plastic box

### Order codes:

- 50 spare blades in a plastic box
- HH-P (combi TPI 24/14)
- HH-RP (24 TPI)

2 spare blades on a tag

- HH S2-P (combi TPI 24/14)
- HH S2-RP (24 TPI)

# Power Hacksaw Blades

## Application and advantages

Our HSS Bi-Metal power hacksaw blades are compatible with all standard machines.  
Special dimensions or design are available upon customer's request.

## Choose the right TPI for every size of cut material

14 TPI - for cutting cross-section 3-8 mm  
10 TPI - for cutting cross-section 8-15 mm  
8 TPI - for cutting cross-section 12-20 mm  
6 TPI - for cutting cross-section 20-50 mm  
4 TPI - for cutting cross-section 40-150 mm

Sizes (mm)	TPI	TPI	TPI	TPI	TPI	Weight (kg)
300 x 25 x 1,2		6	8	10	14	0,094
350 x 32 x 1,6	4	6	8	10	14	0,144
400 x 32 x 1,6	4	6	8	10	14	0,159
450 x 32 x 1,6	4	6	8	10	14	0,173
400 x 40 x 2,0	4	6	8	10		0,253
450 x 40 x 2,0	4	6	8	10		0,275
500 x 40 x 2,0	4	6	8	10		0,308
550 x 50 x 2,5	4	6	8	10		0,542
600 x 50 x 2,0	4	6	8	10		0,471
600 x 50 x 2,5	4	6	8	10		0,574
650 x 50 x 2,5	4	6	8	10		0,600
700 x 50 x 2,5	4	6	8	10		0,650

## Mechanical properties and design

The blades are made of steel grade M2/D6A.

**Tooth geometry:** standard, rake angle 0°

**Teeth hardness:** 64-66 HRC, raker setting

## Recommendations for higher lifespan of the blades

Use a suitable cooling during the cutting process.  
Never start cutting at the material edge.





# Private Label

As part of our efforts to support our customers, we also manufacture tools with clients' brands and logos. We produce tools for well-known department stores as well as for renowned tool producers. Designs with custom marking make up the majority of our production, we manufacture tools with hundreds of different markings.

Do not hesitate to contact us with your requirements for private labeling. We will do our best to meet your needs!





**Pilana**  
METAL

**PILANA METAL s.r.o.**

Nádražní 804  
768 24 Hulín  
CZECH REPUBLIC

[www.pilanametal.com](http://www.pilanametal.com)

E-mail: [metal@pilana.cz](mailto:metal@pilana.cz)  
Phone: +420 573 328 374

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Co-funded by  
the European Union